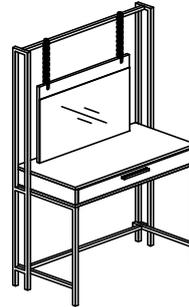


TIMBER ART DESIGN UK

BR 990015

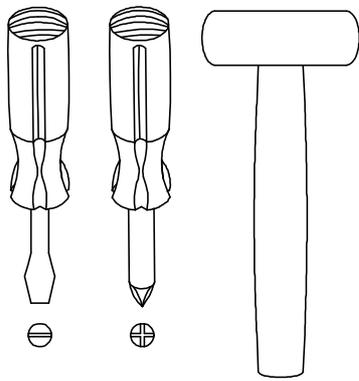
ASSEMBLY INSTRUCTIONS



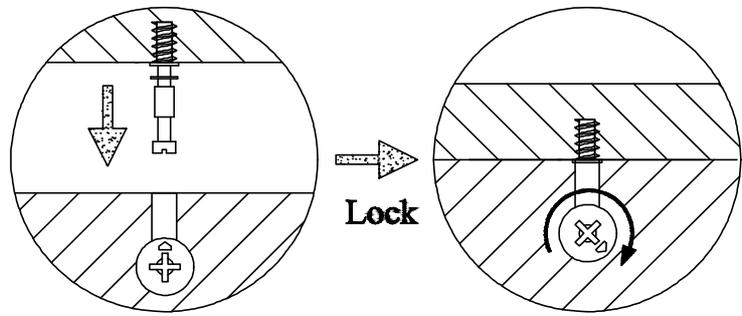
**IMPORTANT
PLEASE READ BEFORE YOU CONTINUE FURTHER**

WARNING AND INSTRUCTIONS

- **PLEASE KEEP THE ORIGINAL PACKAGING UNTIL THE ITEM IS FULLY ASSEMBLED AND IN PLACE. IN THE UNLIKELY EVENT THAT YOU NEED TO RETURN YOUR PRODUCT, IT MUST BE RETURNED IN ITS ORIGINAL PACKAGING TO AVOID FURTHER DAMAGE. FAILURE TO COMPLY TO THESE PROCEDURES, NO RETURN'S WILL BE ACCEPTED.**
- **IMPORTANT: RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE.**
- **DUE TO THE SIZE OF THIS PRODUCT WE RECOMMEND THAT IT IS ASSEMBLED IN THE ROOM INTENDED FOR USE.**
- **WHEN YOU ARE READY TO START, MAKE SURE THAT YOU HAVE THE RIGHT TOOLS, PLENTY OF SPACE AND A CLEAN, DRY AREA FOR ASSEMBLY.**
- **UNWRAP ALL PACKAGING MATERIALS AND PLACE THE COMPONENTS ON TOP OF THE CARTON BOX OR ON A CLEAN FLOOR TO PREVENT IT FROM SCRATCHING.**
- **CHECK THE PACK AND MAKE SURE YOU HAVE ALL THE PARTS LISTED.**
- **ENSURE THAT THIS PRODUCT IS FULLY ASSEMBLED AS ILLUSTRATED BEFORE USE.**
- **TOOLS NOT INCLUDED.**
- **CHECK ALL SCREWS OR BOLTS ARE TIGHTENED AND INSPECT REGULARLY.**
- **THIS PRODUCT SHOULD ONLY BE USED ON FIRM LEVEL GROUND.**
- **KEEP SMALL PART OUT OF REACH OF CHILDREN.**
- **MAKE SURE THE LEGS REMAIN IN CONTACT WITH THE GROUND.**
- **DO NOT USE POWER TOOLS TO CONSTRUCT THIS PRODUCT.**
- **DO NOT TIGHTENED SCREWS UNTIL FULLY ASSEMBLED.**
- **DO NOT OVER TIGHTENED SCREWS OR BOLTS.**
- **DO NOT USE THIS PRODUCT IF PARTS ARE MISSING, DAMAGE OR WORN.**
- **DO NOT SIT AND STAND ON THE PRODUCT.**
- **TO CLEAN WIPE WITH A SPONGE AND WARM SOAPY WATER. DO NOT USE SOLVENT BASED CLEANERS OR DETERGENTS AS THEY CAN BLEACH OR DAMAGE THE PRODUCT.**
- **NEVER USE SCOURERS, ABRASIVES OR CHEMICAL CLEANERS.**

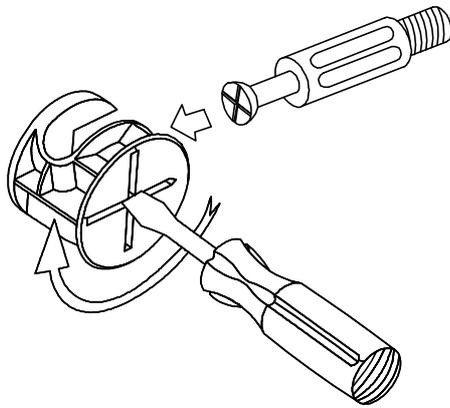


(Tools not provided)



Use a flat blade screwdriver to tighten the cam nuts. A quarter turn clockwise is all that is needed.

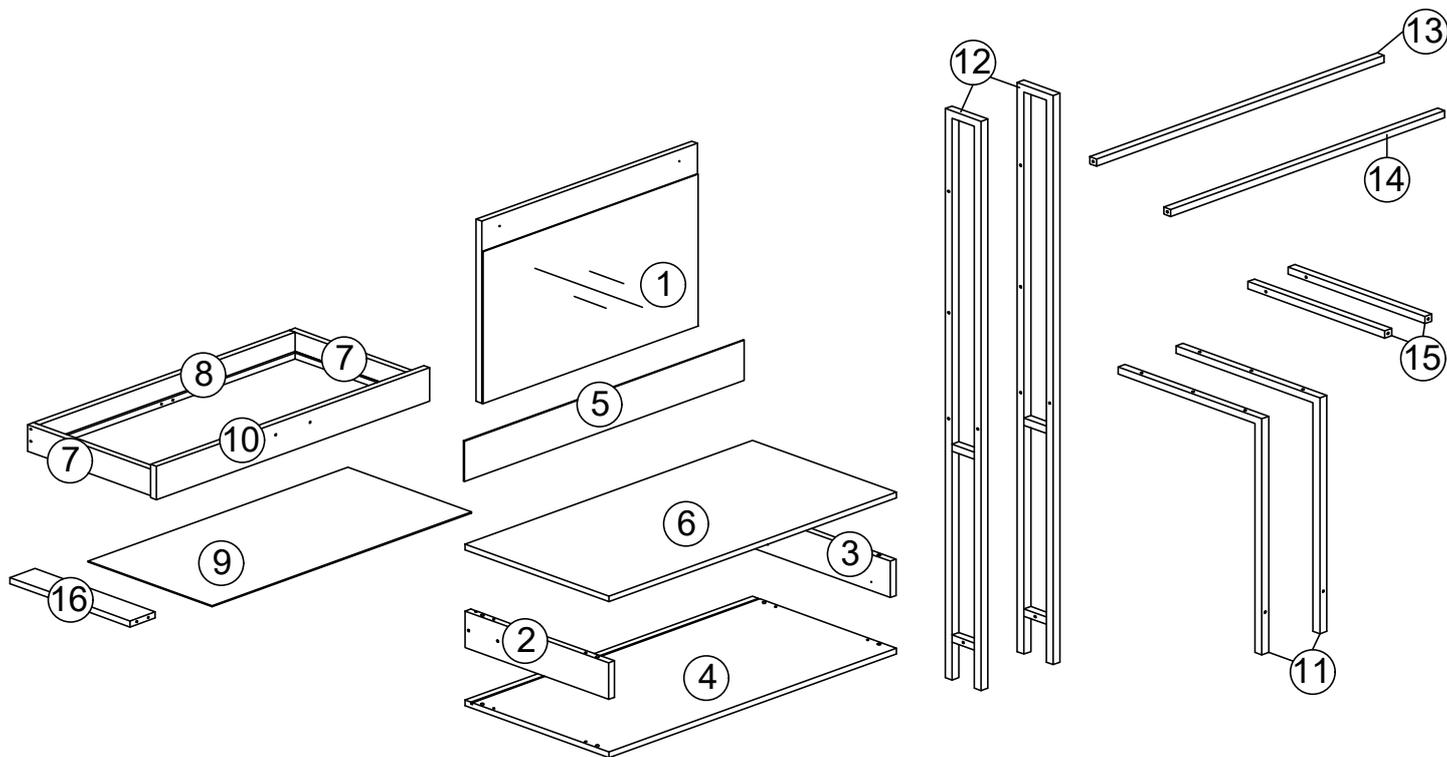
This is how a cam nut works.....



The head of the cam bolt goes into the open mouth of the cam nut. You then turn the cam nut so it tightens over the bolt.

TWO PERSONS REQUIRED TO ASSEMBLE THIS PRODUCT

1. Please check that you have all the parts listed before you start assembling. If you do find that something is missing, do not continue assembly. Please contact your supplier immediately.
2. Lay out all of the components on a soft surface as if you were preparing to do a jigsaw puzzle.
3. Separate and identify each component from the hardware pack and rest each one in its proper location before fastening.



PARTS LIST

NO.	PARTS					QTY
1	480	X	600	X	16	1 PCS
2	96	X	399	X	16	1 PCS
3	96	X	399	X	16	1 PCS
4	800	X	400	X	16	1 PCS
5	778	X	106	X	3	1 PCS
6	800	X	400	X	16	1 PCS
7	350	X	70	X	16	2 PCS
8	712	X	70	X	16	1 PCS
9	722	X	344	X	3	1 PCS
10	760	X	88	X	16	1 PCS
11	622	X	400	X	19	2 PCS
12	1500	X	100	X	19	2 PCS
13	800	X	19	X	19	1 PCS
14	762	X	19	X	19	1 PCS
15	381	X	19	X	19	2 PCS
16	334	X	70	X	16	1 PCS

HARDWARE LIST

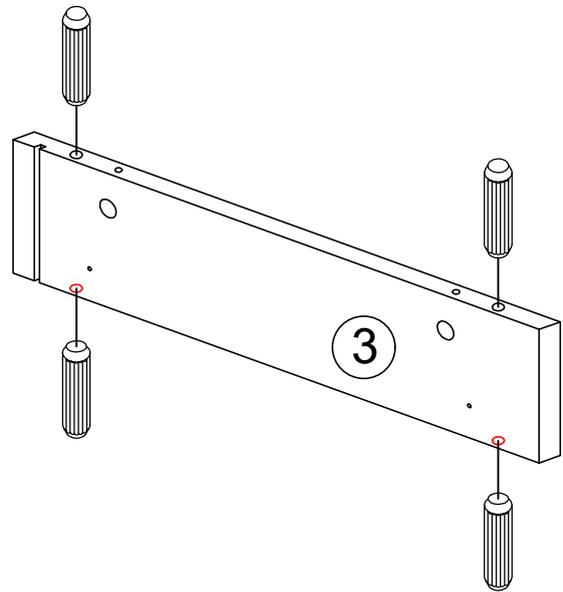
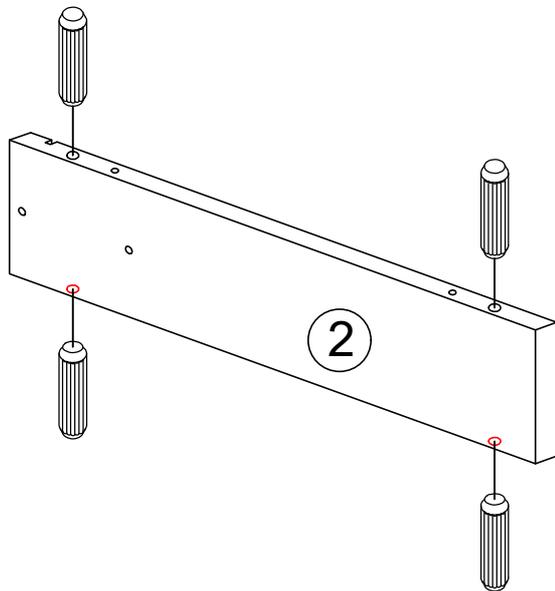
NO.	DESCRIPTION		QTY
A		WOOD DOWEL M8x25MM	8
B		CB SCREW M3.5x16MM	24
C		CB SCREW M4x38MM	4
D		CSK CAP WOOD M6x50MM	4
E		HANDLE SCREW M4x19MM	2
F		HANDLE SCREW M4x30MM	10
G		CAM NUT	10
H		CAM BOLT	10
I		CAM CAP	10
J		HANDLE 7050-96	1
K		L KEY	1
L		PVC CORNER L BRACKET	4
M		JCBB BOLT M6x40MM	4
N		JCBB BOLT M6x70MM	2
O		DRAWER SLIDE 14"	1
P		DRAWER SLIDE 14"	1
Q		DOOR CLAMP 300MM	2

THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



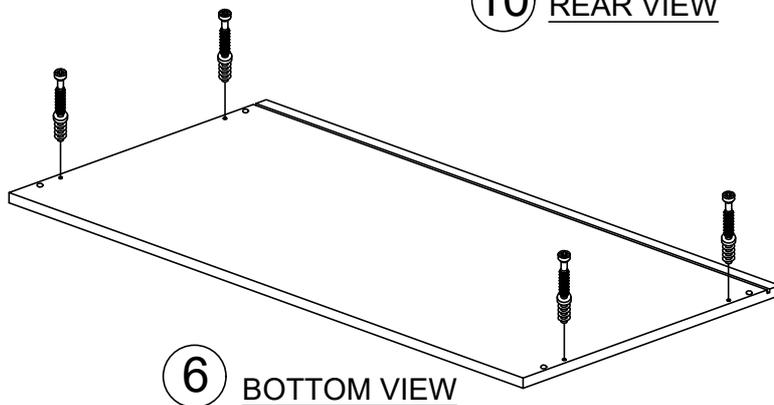
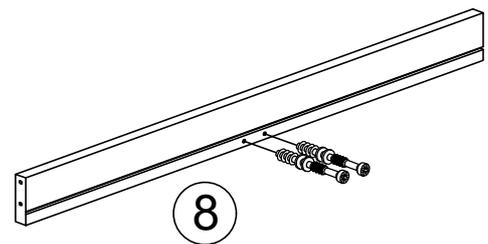
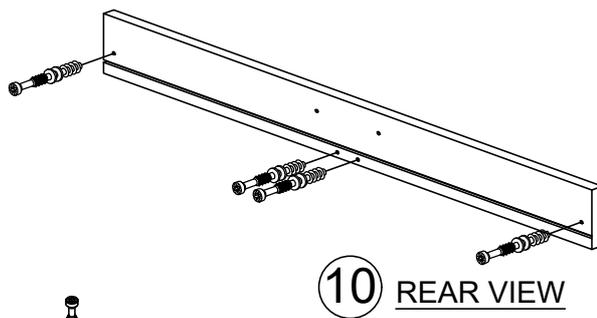
STEP 1

A		WOOD DOWEL M8x25MM	8
---	---	--------------------	---



STEP 2

H		CAM BOLT	10
---	---	----------	----

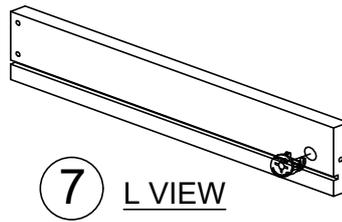
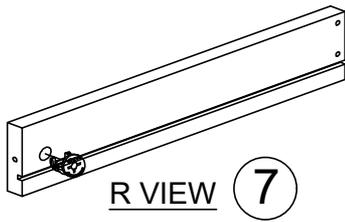
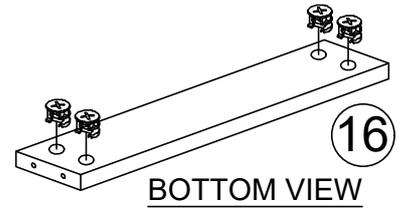
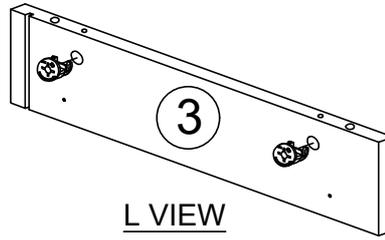
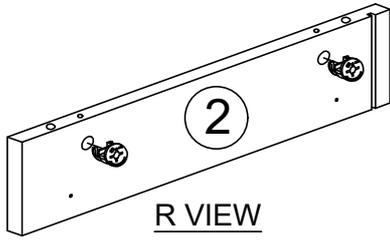


THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



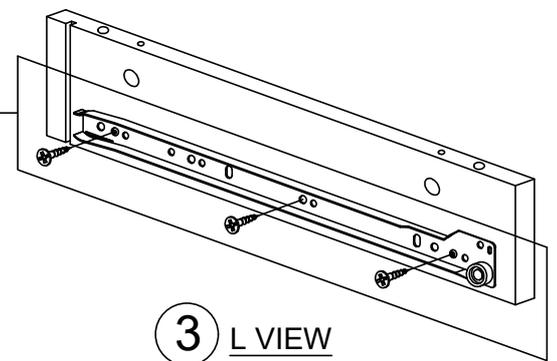
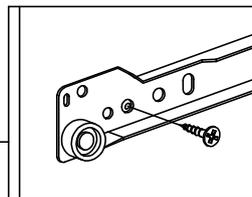
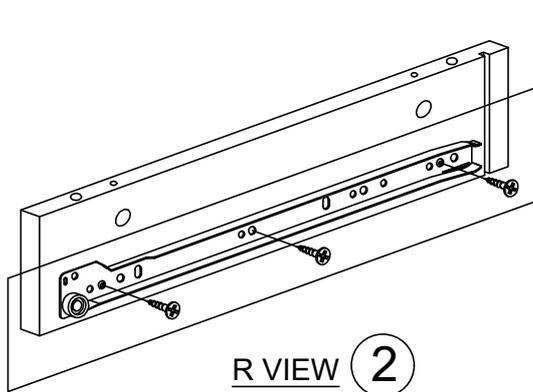
STEP 3

G		CAM NUT	10
---	--	---------	----



STEP 4

B		CB SCREW M3.5x16MM	6
O		DRAWER SLIDE 14"	1

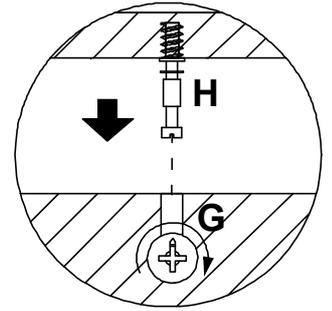
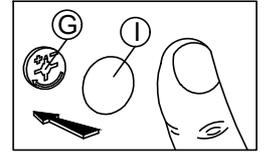
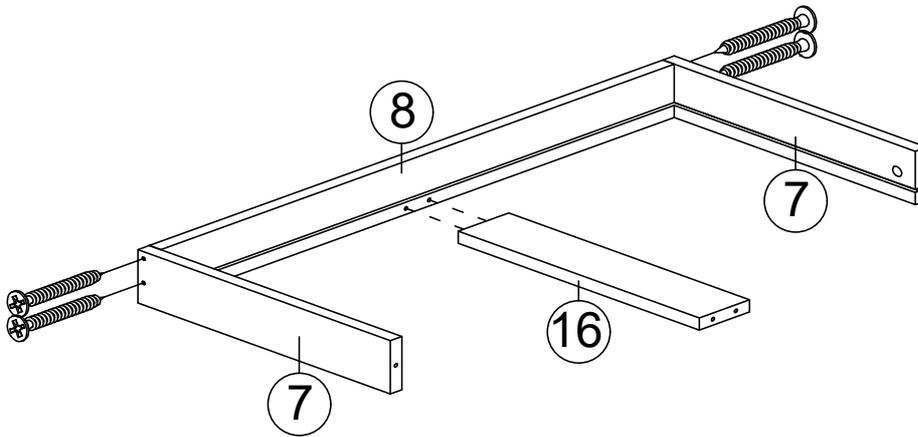


THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



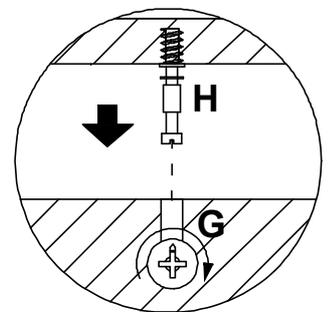
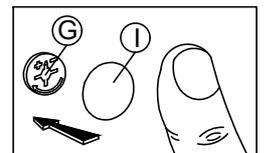
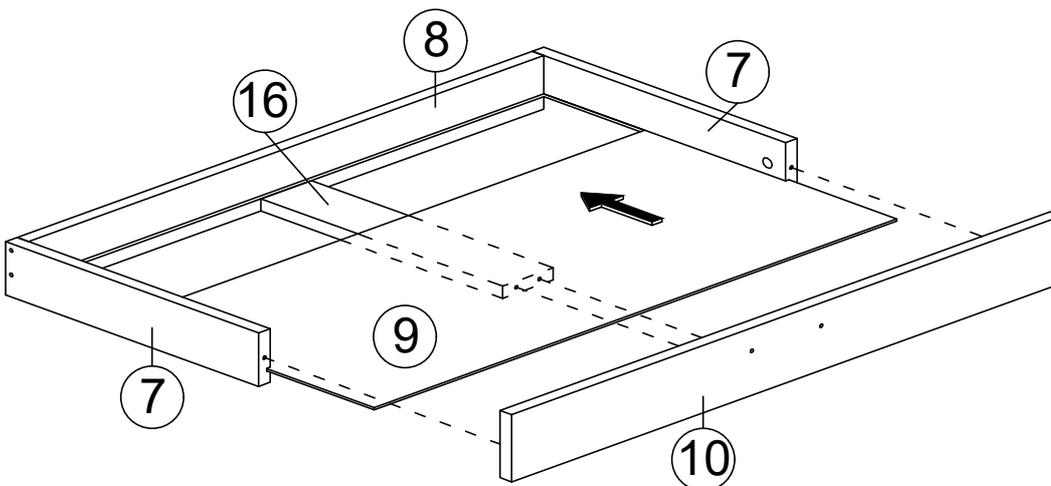
STEP 5

C		CB SCREW M4x38MM	4
I		CAM CAP	2
K		L KEY	1



STEP 6

I		CAM CAP	4
K		L KEY	1

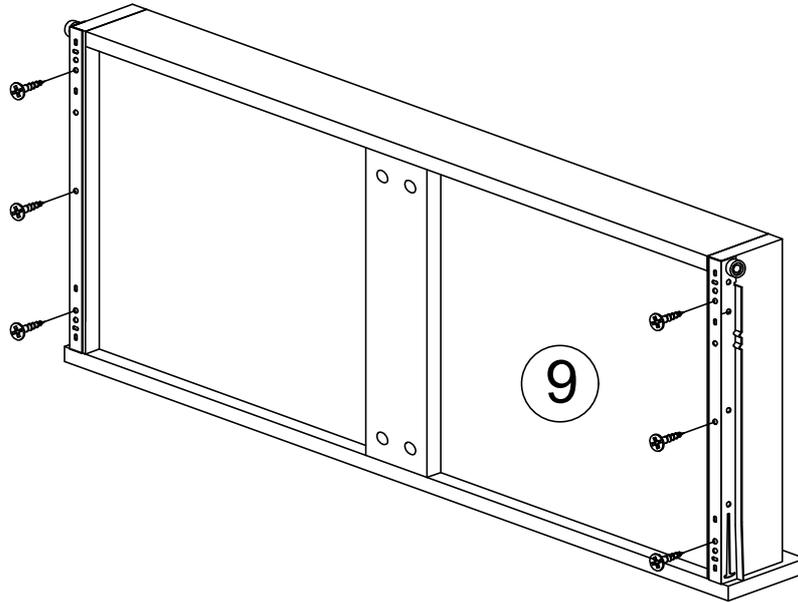
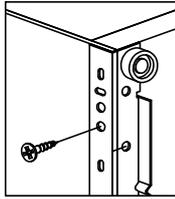
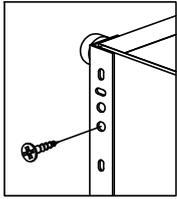


THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



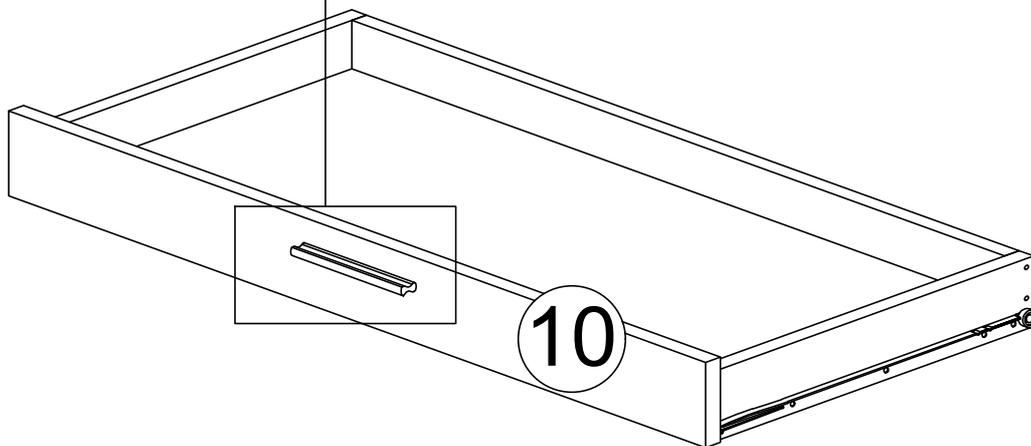
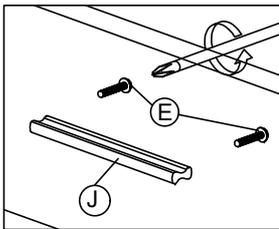
STEP 7

B	 CB SCREW M3.5x16MM	6
P	 DRAWER SLIDE 14"	1



STEP 8

E	 HANDLE SCREW M4x19MM	2
J	 HANDLE 7050-96	1

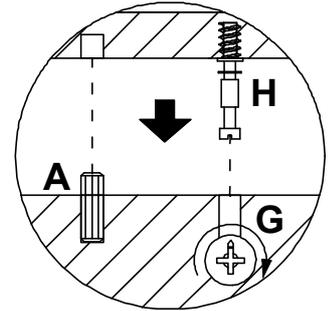
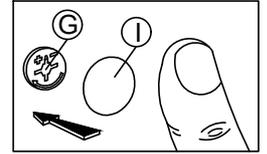
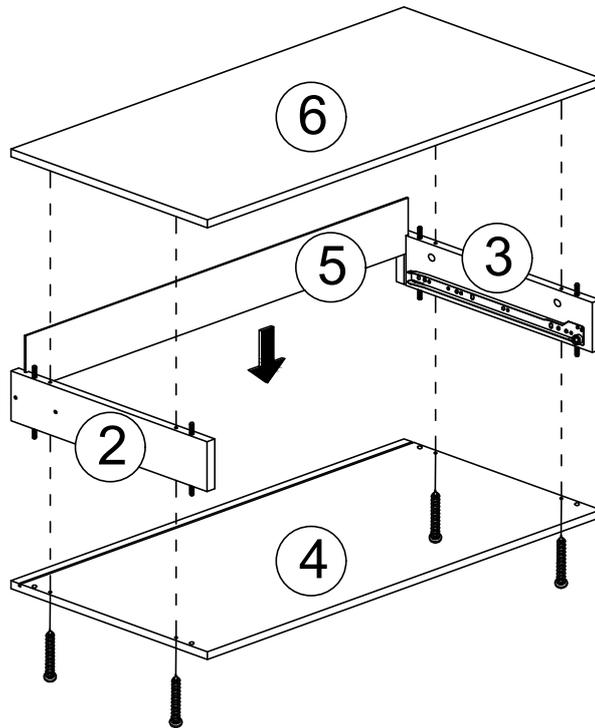


THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



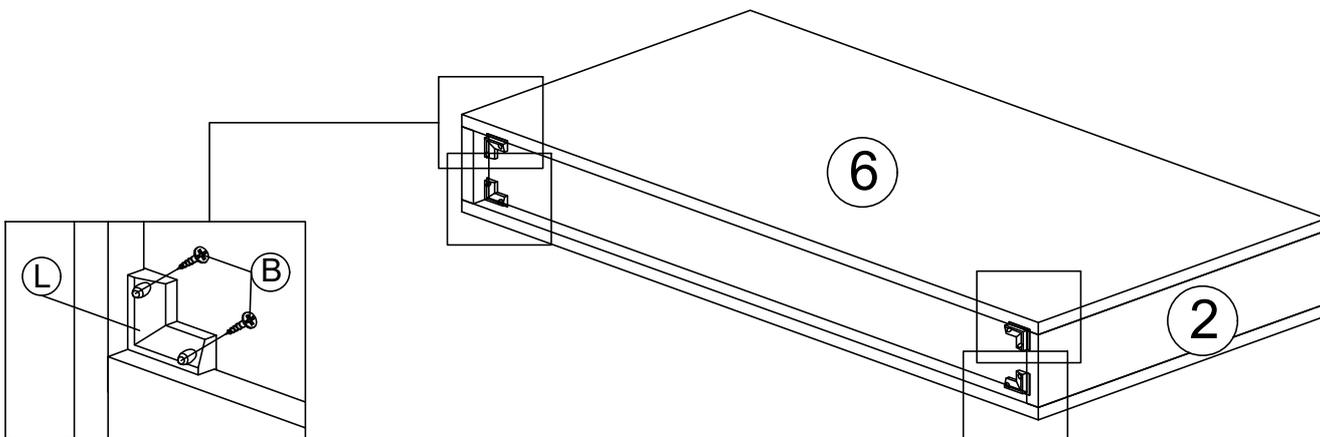
STEP 9

I		CAM CAP	4
K		L KEY	1
D		CSK CAP WOOD M6x50MM	4



STEP 10

B		CB SCREW M3.5x16MM	8
L		PVC CORNER L BRACKET	4

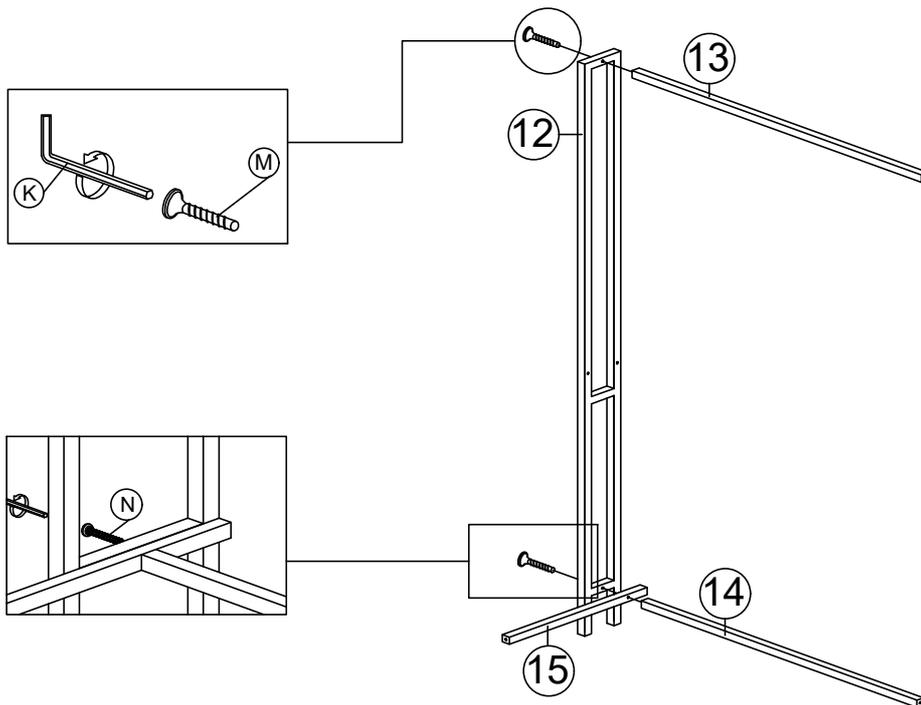


THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



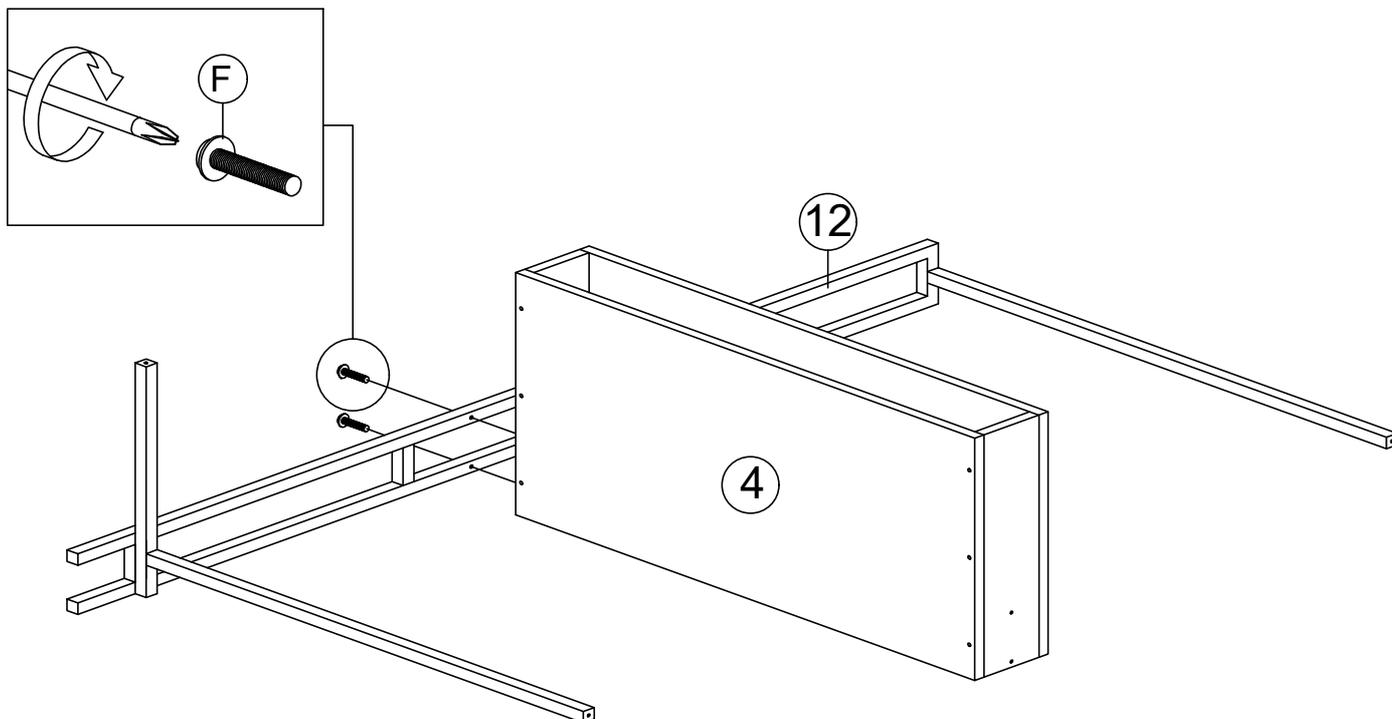
STEP 11

M		JCBB BOLT M6x40MM	1
K		L KEY	1
N		JCBB BOLT M6x70MM	1



STEP 12

F		HANDLE SCREW M4x30MM	2
---	---	----------------------	---

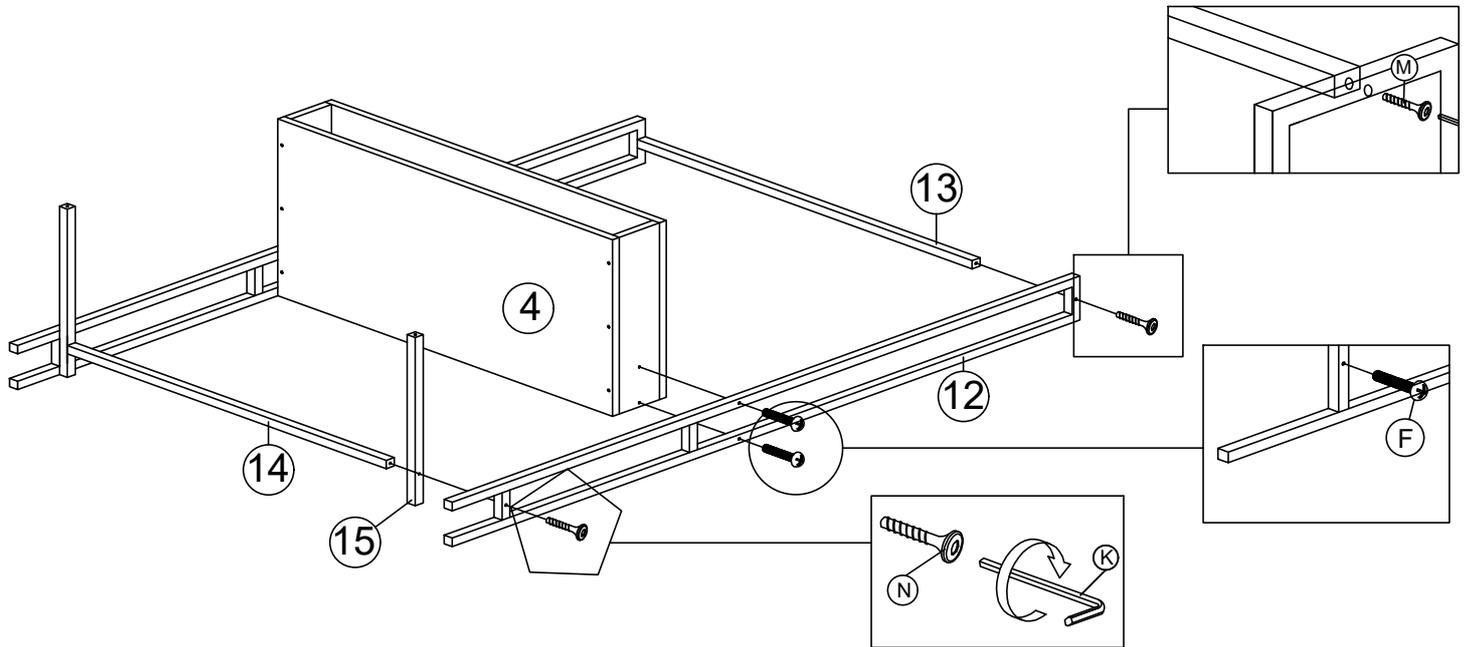


THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



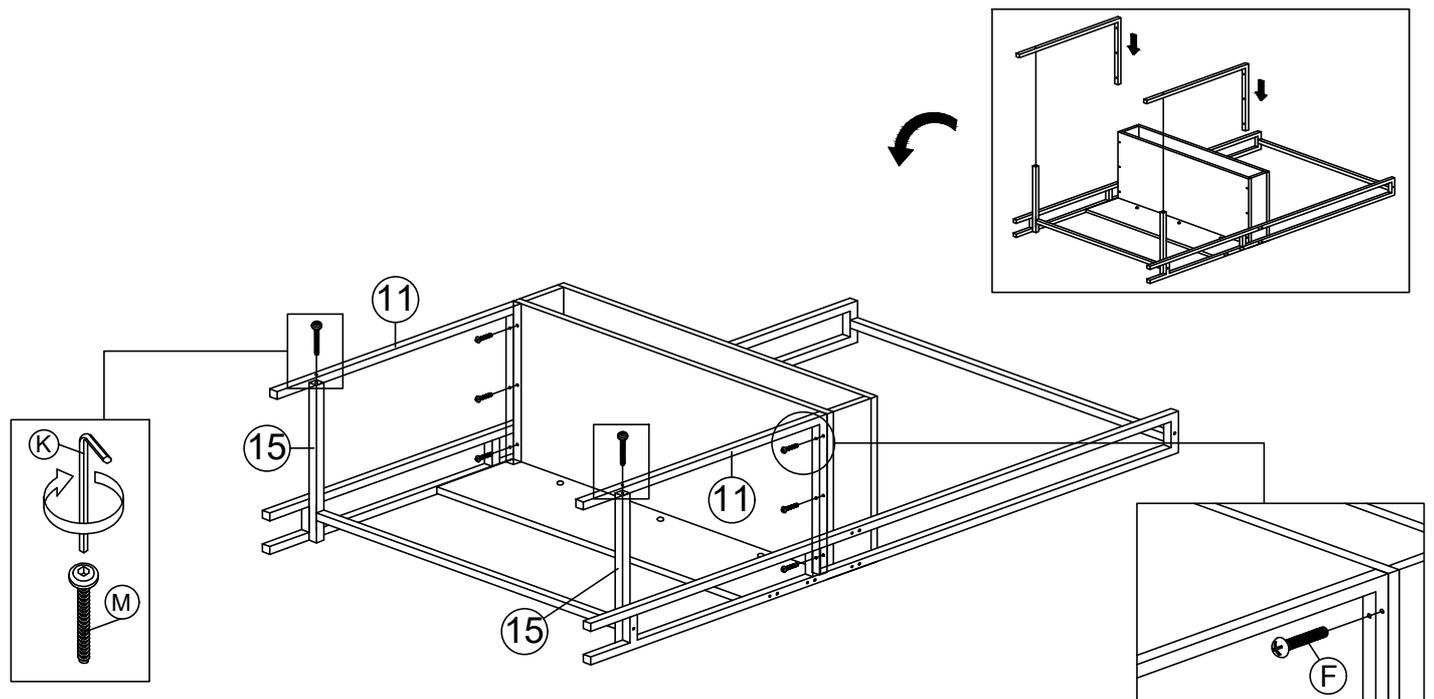
STEP 13

M		JCBB BOLT M6x40MM	1
K		L KEY	1
N		JCBB BOLT M6x70MM	1
F		HANDLE SCREW M4x30MM	2



STEP 14

M		JCBB BOLT M6x40MM	2
K		L KEY	1
F		HANDLE SCREW M4x30MM	6

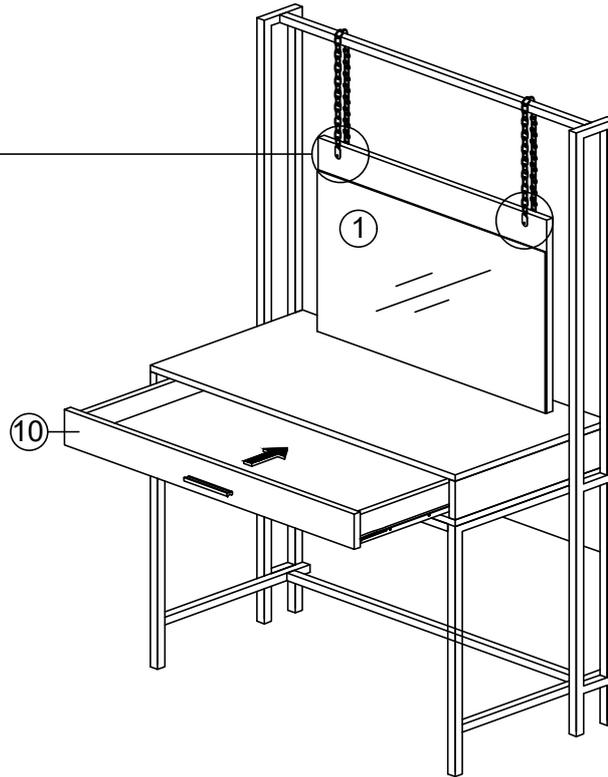
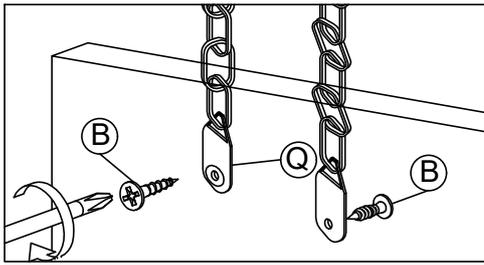


THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.

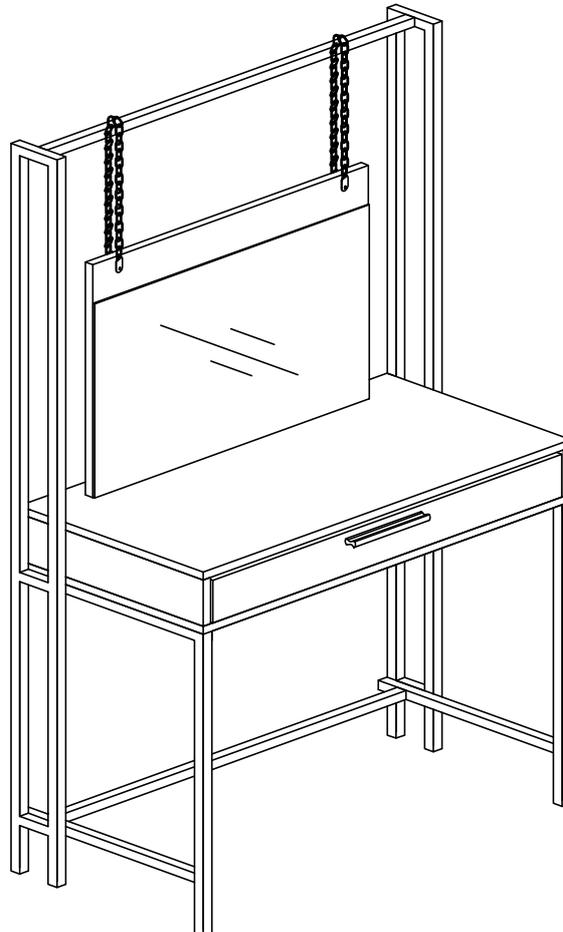


STEP 15

B		CB SCREW M3.5x16MM	4
Q		DOOR CLAMP 300MM	2



COMPLETED



THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.

